



**2012 AOF Test Check Program**  
**Monthly Report**  
**Round 11**  
**November 2012**  
01/11/2012 – 31/11/2012

### Result Receipt Dates

Lab Code	Date
A	07/11/2012
B	30/11/2012
C	18/12/2012
D	12/12/2012
E	14/11/2012
F	26/11/2012
G	30/11/2012
H	30/11/2012
I	22/11/2012
J	19/11/2012
K	16/11/2012
L	N/A
M	30/11/2012
N	17/11/2012

### Discussion of Results

#### ***Test Weight***

Sample 1 – No outliers were observed.

Sample 2 – One outlier was identified for Lab C with a 0.17 percent discrepancy from the upper (68.23%) quartile limit.

Sample 3 – No outliers were observed.

#### ***Impurities***

Sample 1 – Outliers were identified for Lab D and K. Lab D results were 0.09 of a percent discrepancy from the upper (3.33%) quartile limit. Lab K results were 0.03 of a percent discrepancy from the lower (2.33%) quartile limit.

Sample 2 – No outliers were observed.

Sample 3 – No outliers were observed.

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### ***Oil Rapid***

Sample 1 – One outlier was identified for Lab **D** with a 0.25 percent discrepancy from the upper (43.41%) quartile limit.

Sample 2 – One outlier was identified for Lab **D** with a 0.16 percent discrepancy from the upper (44.50%) quartile limit.

Sample 3 – One outlier was identified for Lab **D** with a 0.50 percent discrepancy from the upper (48.54%) quartile limit.

### ***Oil Solvent (ISO 659)***

No Outliers were identified for this test method. However, the number of participants has limited the statistical strength. A direct comparison between the participants can be made utilising the reproducibility limit for the ISO 659-2009 stated at 1.54% variability, between results.

Considering the reproducibility of this test, participants have published results within a tolerance of each other.

### ***Oil Solvent Reference (AOCS Method Am 2-93 - FOSFA)***

Sample 1 – One outlier was identified for Lab **G** with a 2.77 percent discrepancy from the lower (40.98%) quartile limit.

Sample 2 – Outliers were identified for Lab **G** and **N**. Lab G results were 1.62 of a percent discrepancy from the upper (43.27%) quartile limit. Lab N results were 0.42 of a percent discrepancy from the lower (44.43%) quartile limit.

Sample 3 – No outliers were observed.

### ***Moisture Oven***

Sample 1 – No outliers were observed.

Sample 2 – Outliers were identified for Lab **E** and **I**. Lab E results were 0.14 of a percent discrepancy from the upper (5.45%) quartile limit. Lab I results were 0.10 of a percent discrepancy from the lower (6.12%) quartile limit.

Sample 3 – No outliers were observed.



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***Moisture Rapid***

No outliers were observed for this test.

***Oleic Oil***

Sample 1 – No outliers were observed.

Sample 2 – No outliers were observed.

Sample 3 – Outliers were identified for Lab **B** and **H**. Lab B results were 0.02 of a percent discrepancy from the lower (63.19%) quartile limit. Lab H results were 1.30 of a percent discrepancy from the upper (66.95%) quartile limit.

***Linoleic Oil***

Sample 1 – No outliers were observed.

Sample 2 – No outliers were observed.

Sample 3 – One outlier was identified for Lab **H** with a 0.02 percent discrepancy from the lower (17.82%) quartile limit.

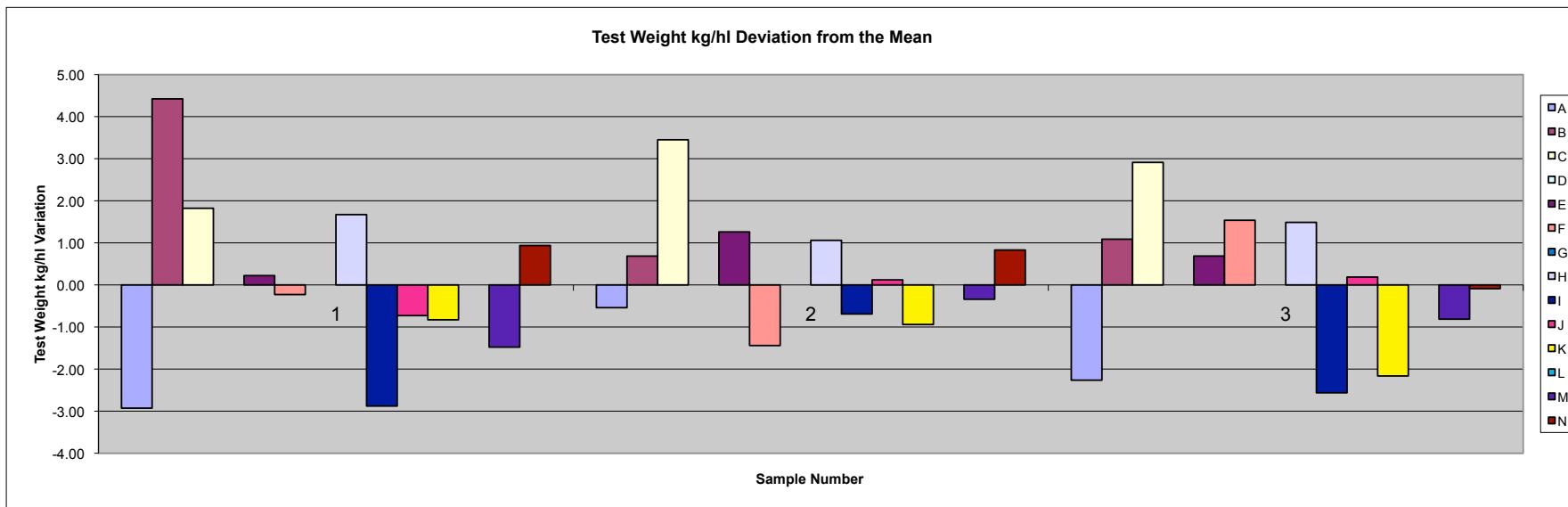
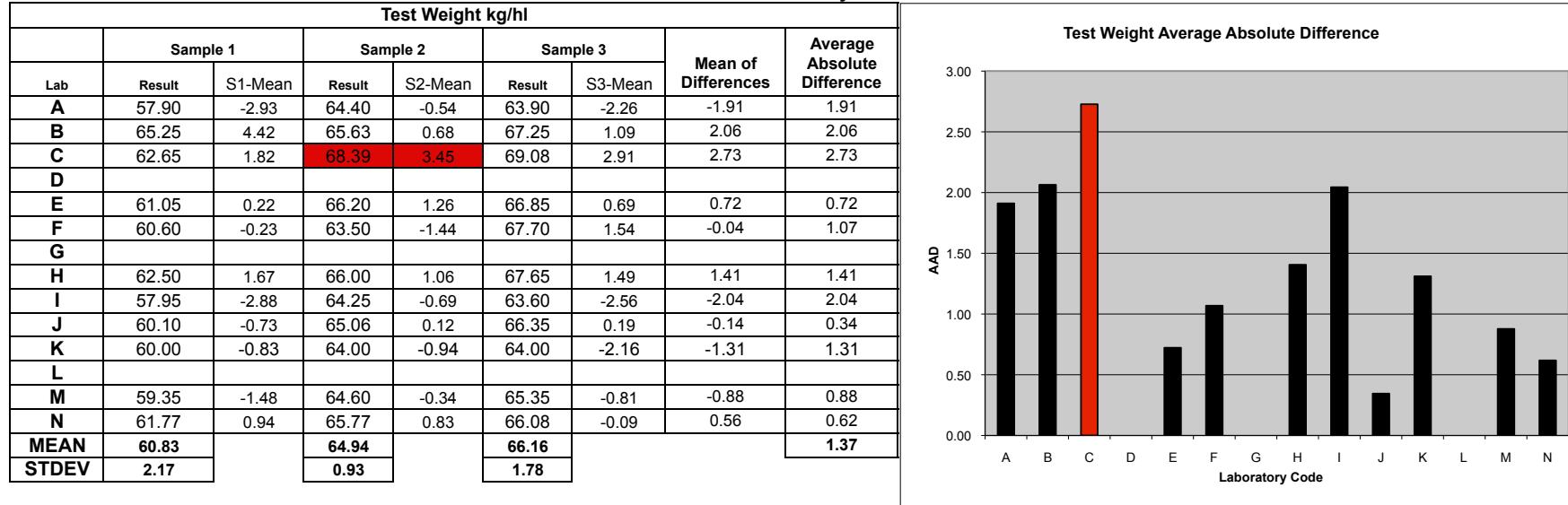
***Free Fatty Acid***

Sample 1 – No outliers were observed.

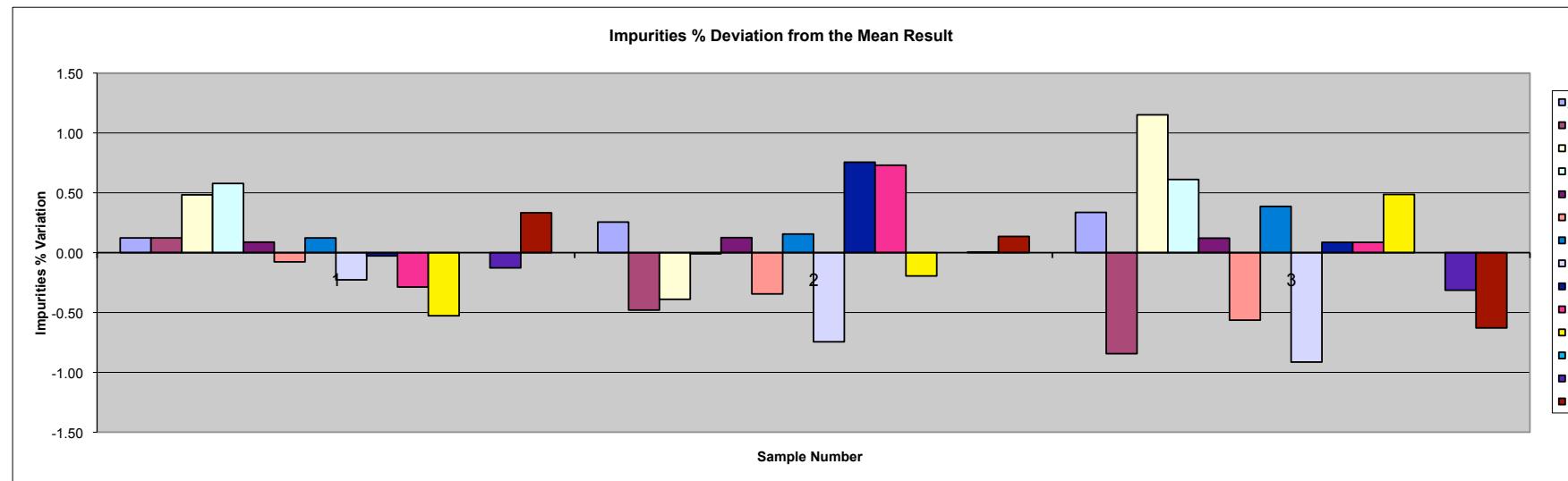
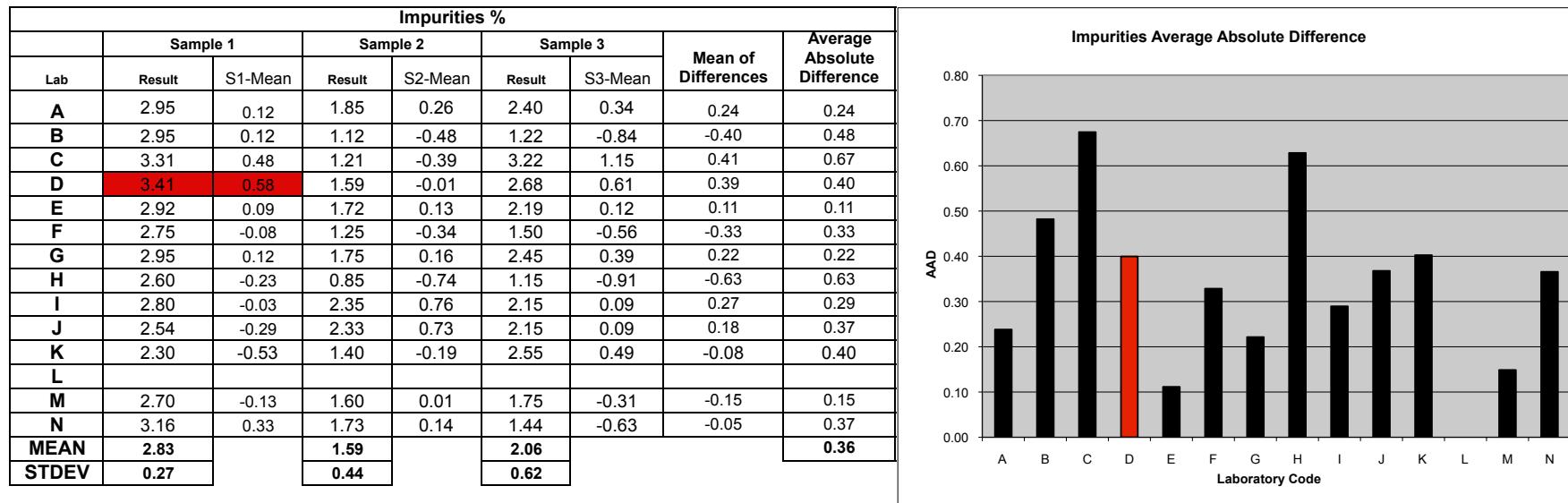
Sample 2 – One outlier was identified for Lab **E** with a 0.01 percent discrepancy from the upper (0.75%) quartile limit.

Sample 3 – No outliers were observed.

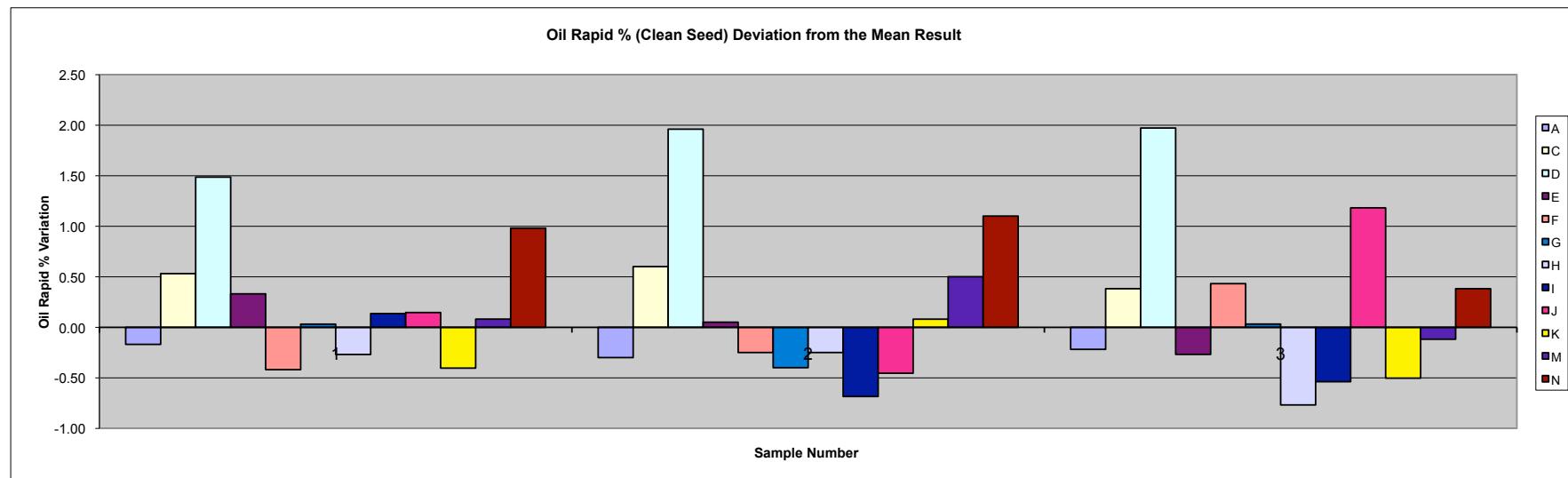
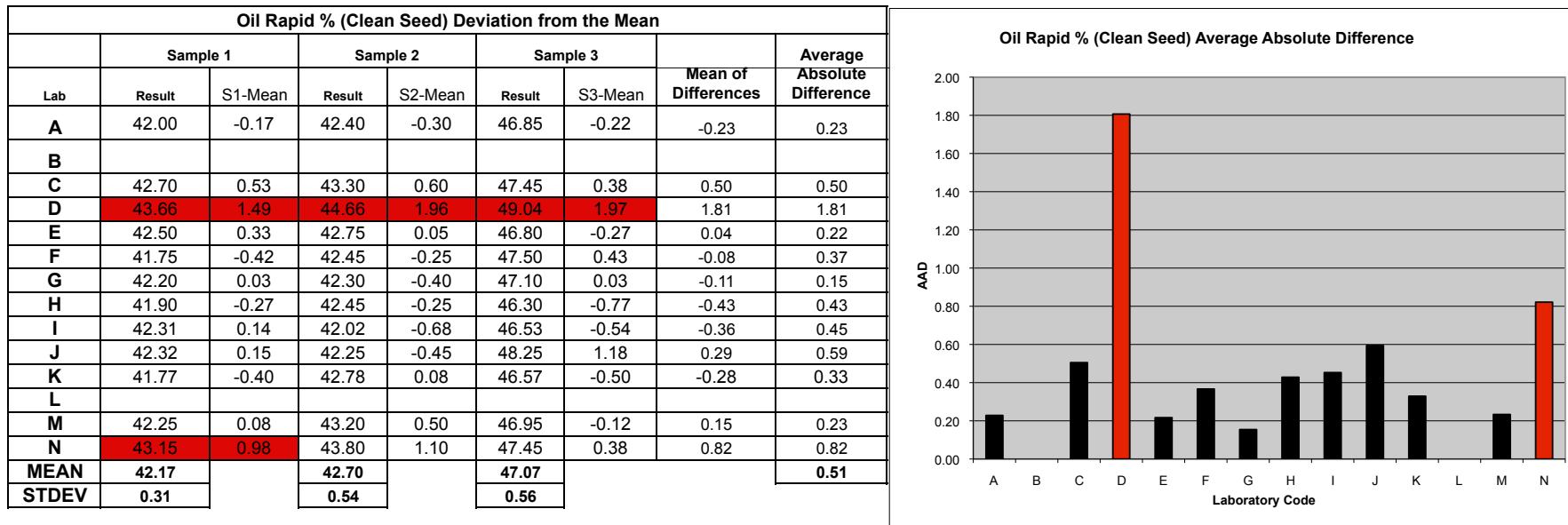
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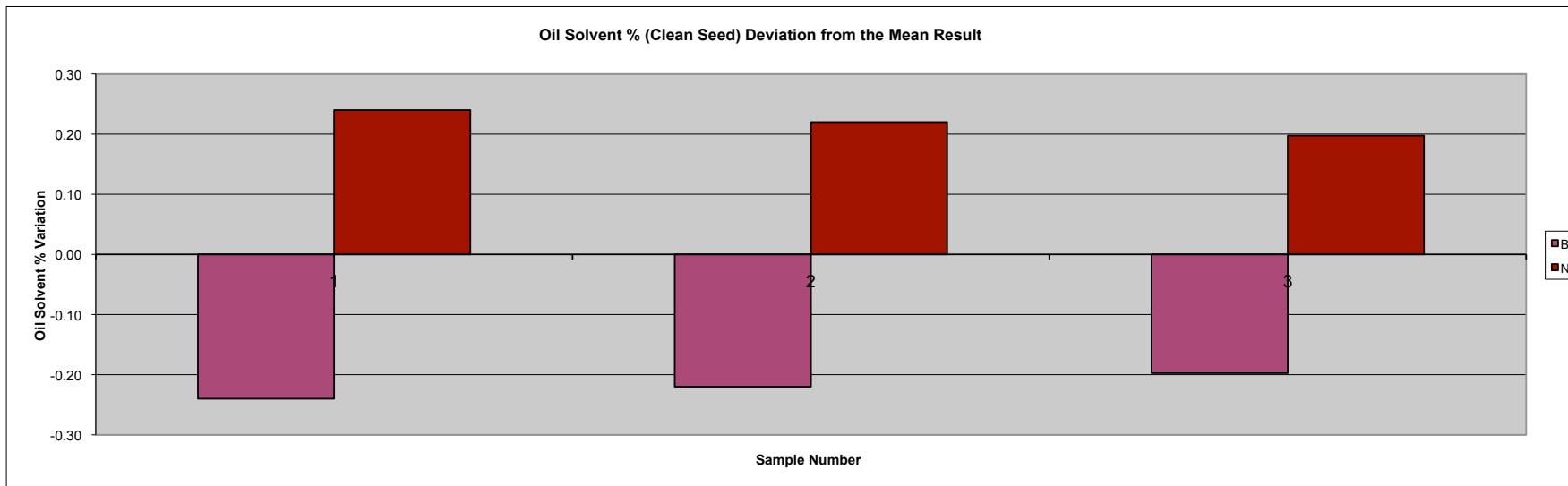
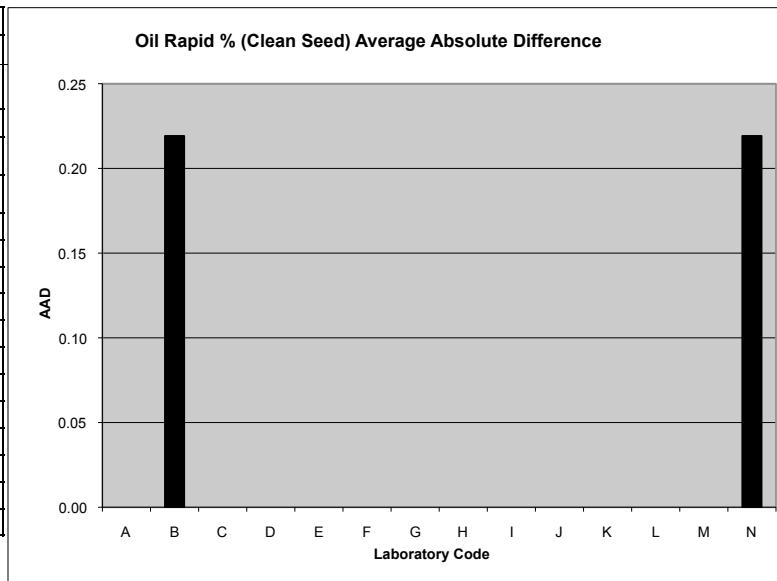


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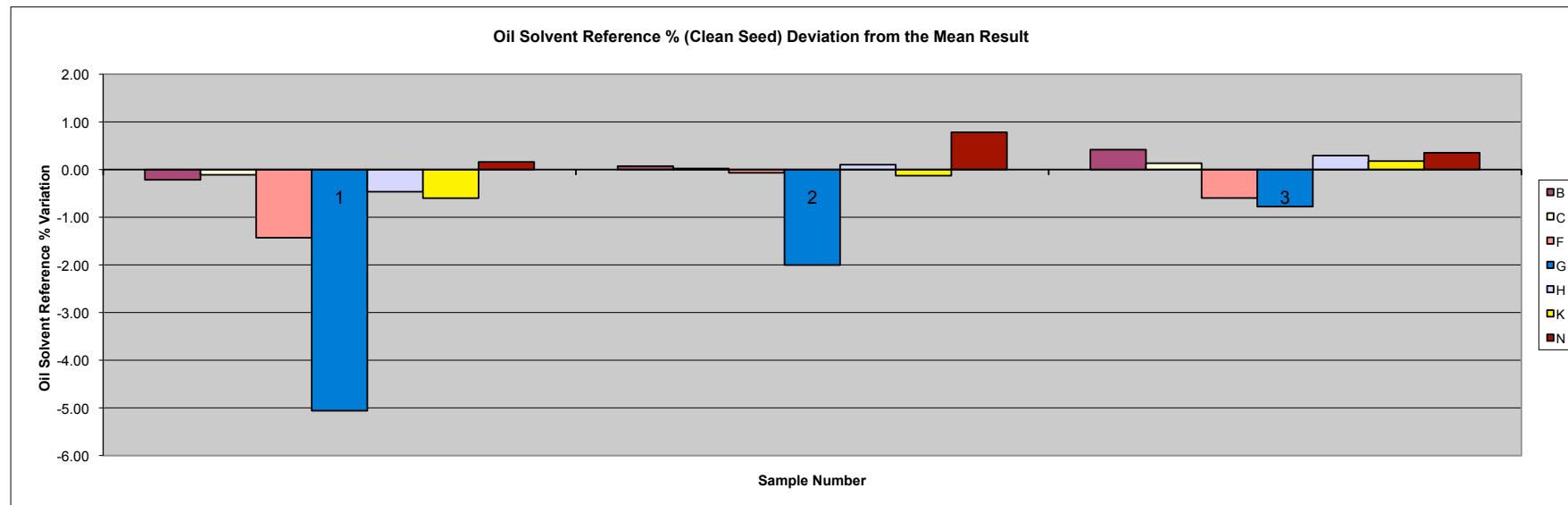
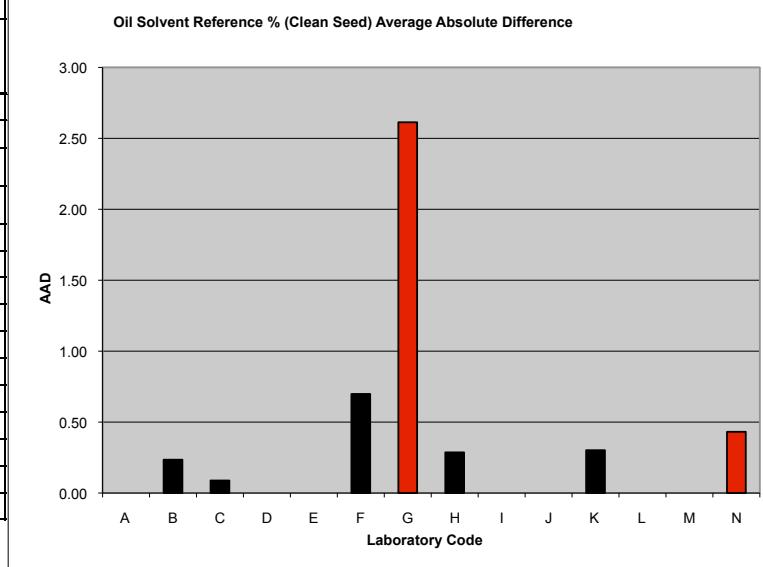
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Oil Solvent % (Clean Seed) - ISO Deviation from the Mean								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
A								
B	43.03	-0.24	43.56	-0.22	47.82	-0.20	-0.22	0.22
C								
D								
E								
F								
G								
H								
I								
J								
K								
L								
M								
N	43.51	0.24	44.00	0.22	48.21	0.20	0.22	0.22
MEAN	43.27		43.78		48.01			
STDEV	0.34		0.31		0.28			

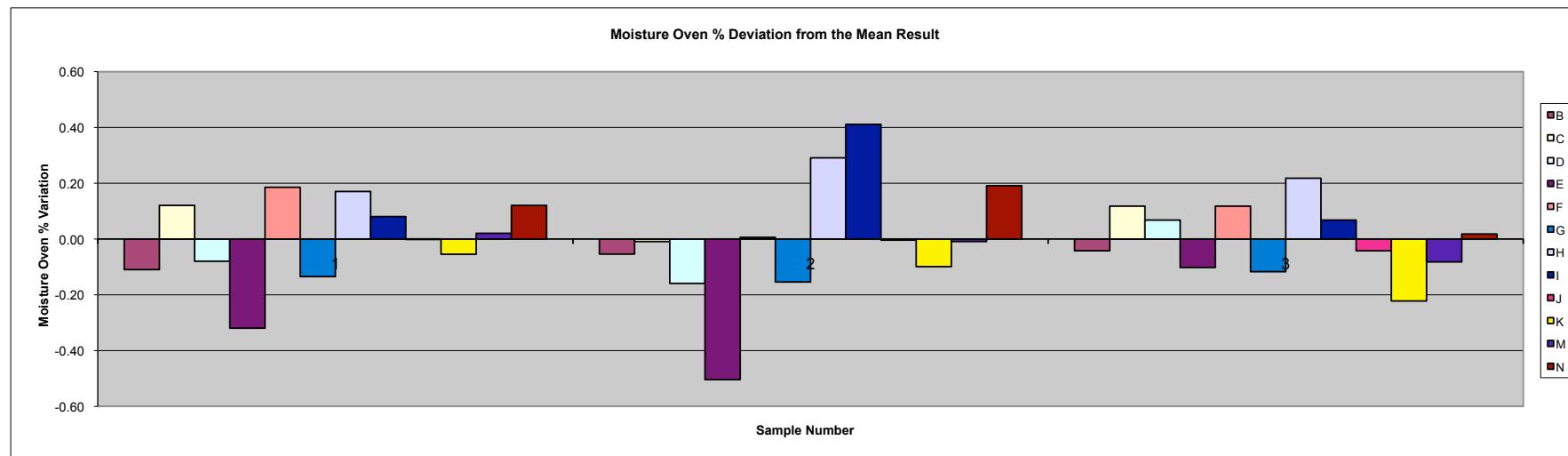
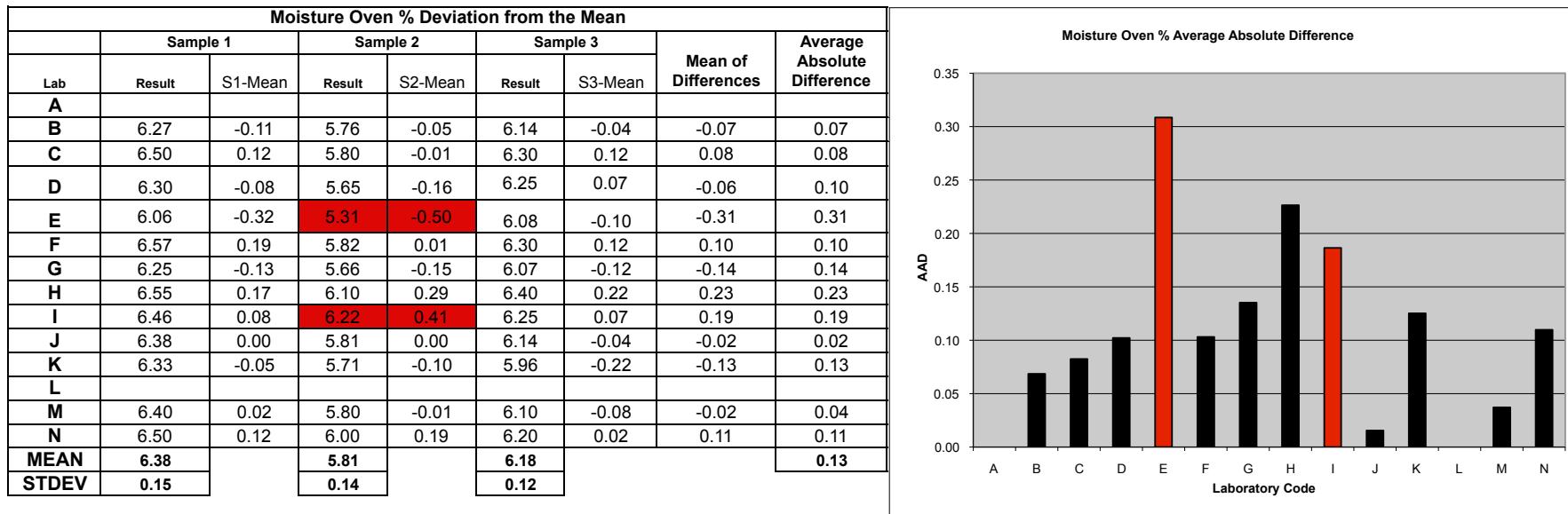


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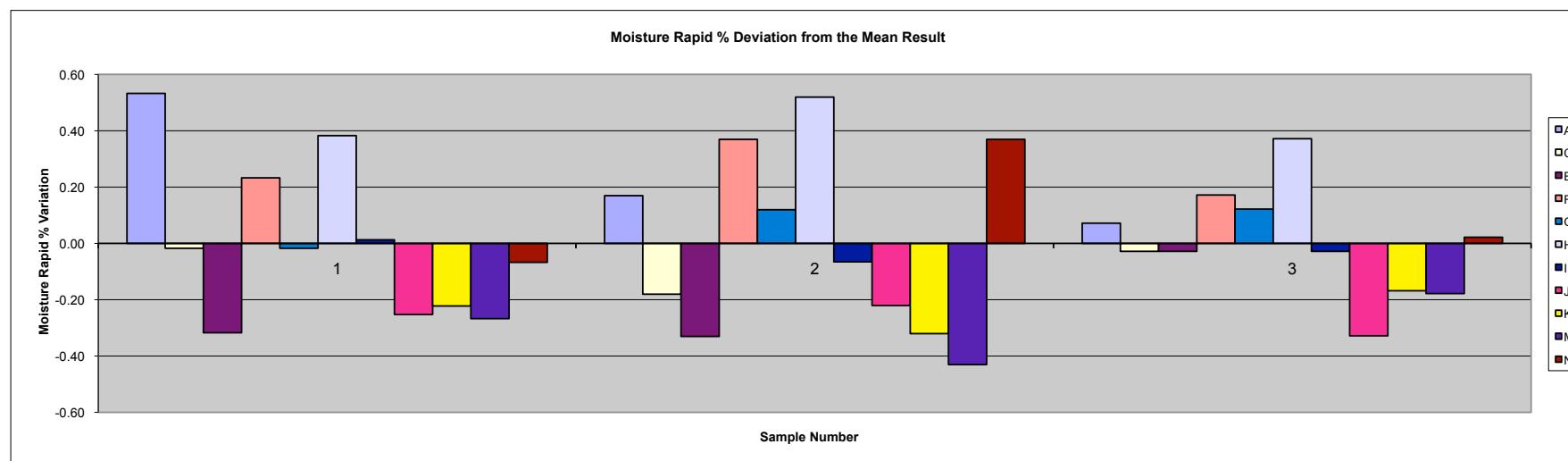
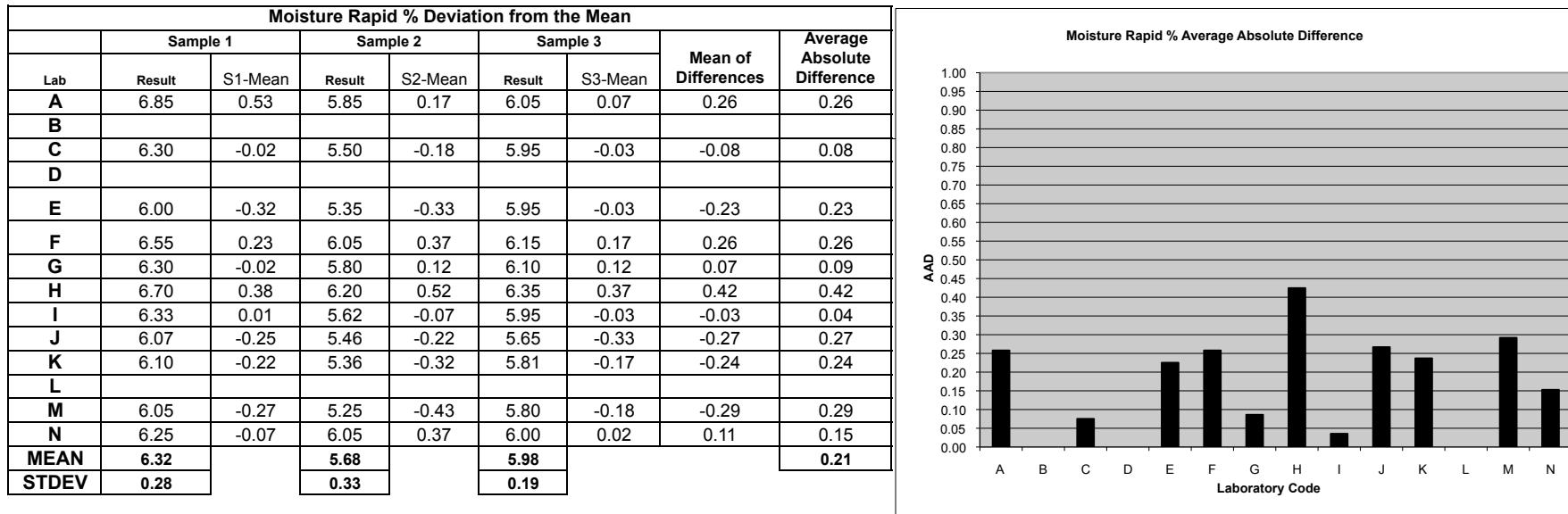
FOSFA % (Clean Seed) Deviation from the Mean								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
<b>A</b>								
<b>B</b>	43.05	-0.22	43.72	0.07	47.88	0.42	0.09	0.23
<b>C</b>	43.16	-0.11	43.67	0.02	47.59	0.13	0.01	0.09
<b>D</b>								
<b>E</b>								
<b>F</b>	41.84	-1.43	43.58	-0.07	46.86	-0.60	-0.70	0.70
<b>G</b>	38.21	-5.06	41.65	-2.00	46.68	-0.78	-2.61	2.61
<b>H</b>	42.80	-0.47	43.75	0.10	47.75	0.29	-0.02	0.29
<b>I</b>								
<b>J</b>								
<b>K</b>	42.67	-0.60	43.52	-0.13	47.64	0.18	-0.18	0.30
<b>L</b>								
<b>M</b>								
<b>N</b>	43.43	0.16	44.43	0.78	47.81	0.35	0.43	0.43
<b>MEAN</b>	42.82		43.65		47.46			
<b>STDEV</b>	0.55		0.10		0.48			



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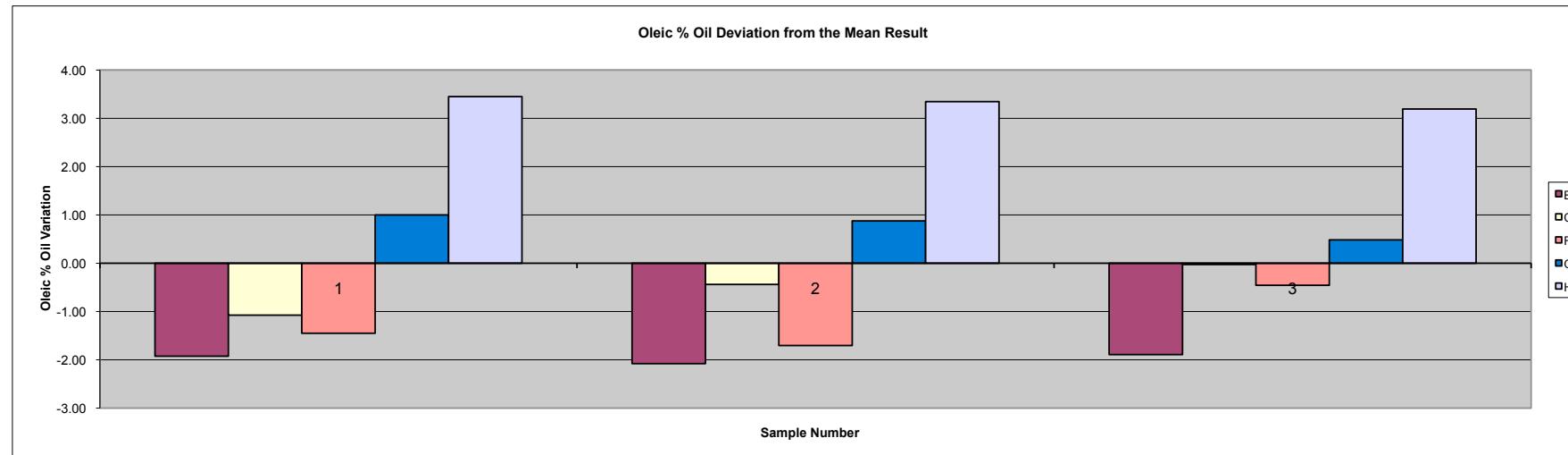
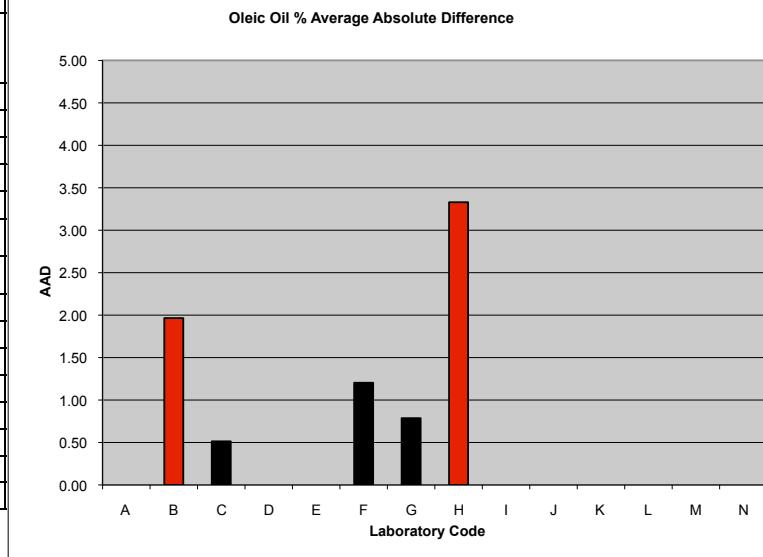


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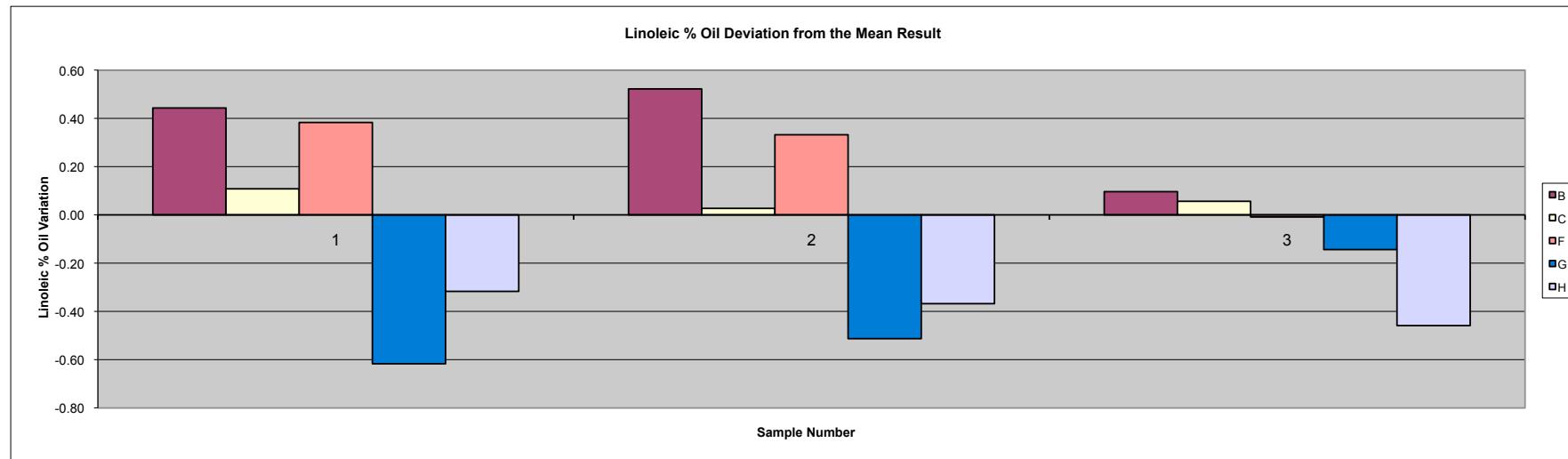
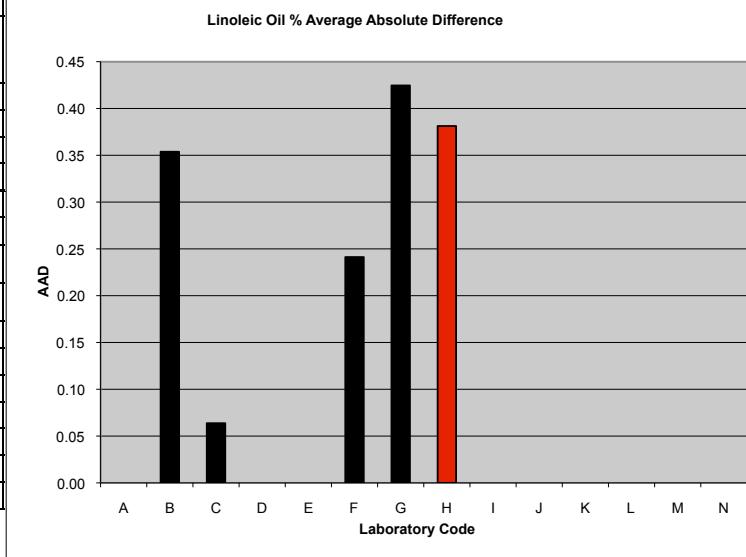
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Oleic % Oil Deviation from the Mean								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
<b>A</b>								
<b>B</b>	57.58	-1.93	57.93	-2.08	63.17	-1.89	-1.97	1.97
<b>C</b>	58.43	-1.08	59.57	-0.44	65.03	-0.03	-0.51	0.51
<b>D</b>								
<b>E</b>								
<b>F</b>	58.05	-1.45	58.30	-1.70	64.60	-0.46	-1.20	1.20
<b>G</b>	60.50	1.00	60.88	0.88	65.54	0.48	0.79	0.79
<b>H</b>	62.95	3.45	63.35	3.35	68.25	3.19	3.33	3.33
<b>I</b>								
<b>J</b>								
<b>K</b>								
<b>L</b>								
<b>M</b>								
<b>N</b>								
<b>MEAN</b>	59.50		60.00		65.06			1.56
<b>STDEV</b>	2.23		2.20		0.47			



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Linoleic % Oil Deviation from the Mean								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
<b>A</b>								
<b>B</b>	21.41	0.44	21.69	0.52	18.36	0.10	0.35	0.35
<b>C</b>	21.08	0.11	21.20	0.03	18.32	0.06	0.06	0.06
<b>D</b>								
<b>E</b>								
<b>F</b>	21.35	0.38	21.50	0.33	18.25	-0.01	0.24	0.24
<b>G</b>	20.35	-0.62	20.66	-0.51	18.12	-0.14	-0.42	0.42
<b>H</b>	20.65	-0.32	20.80	-0.37	17.80	-0.46	-0.38	0.38
<b>I</b>								
<b>J</b>								
<b>K</b>								
<b>L</b>								
<b>M</b>								
<b>N</b>								
<b>MEAN</b>	20.97		21.17		18.26			0.29
<b>STDEV</b>	0.46		0.44		0.11			



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Free Fatty Acid % Oil Deviation from the Mean								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
<b>A</b>								
<b>B</b>	0.23	-0.26	0.20	-0.14	0.09	-0.20	-0.20	0.20
<b>C</b>	0.31	-0.18	0.30	-0.04	0.31	0.01	-0.07	0.08
<b>D</b>								
<b>E</b>	0.99	0.50	0.75	0.41	0.58	0.29	0.40	0.40
<b>F</b>	0.78	0.29	0.54	0.19	0.48	0.19	0.22	0.22
<b>G</b>	0.45	-0.04	0.37	0.03	0.20	-0.10	-0.04	0.05
<b>H</b>	0.45	-0.04	0.39	0.04	0.26	-0.04	-0.01	0.04
<b>I</b>								
<b>J</b>								
<b>K</b>	0.22	-0.27	0.27	-0.07	0.13	-0.16	-0.17	0.17
<b>L</b>								
<b>M</b>								
<b>N</b>								
<b>MEAN</b>	<b>0.49</b>		<b>0.34</b>		<b>0.29</b>			<b>0.17</b>
<b>STDEV</b>	<b>0.29</b>		<b>0.12</b>		<b>0.18</b>			

