



**2011 AOF Test Check Program**  
**Monthly Report**  
**Round 4**  
**April 2011**  
01/04/2011 – 30/04/2011

### Result Receipt Dates

Lab Code	Date
A	06/04/2011
B	28/04/2011
C	17/05/2011
D	-
E	12/04/2011
F	05/05/2011
G	29/04/2011
H	29/04/2011
I	12/04/2011
J	11/04/2011
K	28/04/2011
L	-
M	29/04/2011
N	02/05/2011
O	-

### Discussion of Results

#### ***Test Weight***

Lab G with a test weight result of 57.50 is the only lab to step out of the True Outlier Q1 and Q3 figures of 64.25 and 70.25 for sample 1. This result recorded a significant difference of being 6.75 below the True Outlier Q1.

#### ***Impurities***

A minor difference of 0.14 below the True Outlier Q1 of 0.89 in sample 3 was detected in Lab F impurities results. The mean for this sample was 1.43 with a standard deviation of 0.34

#### ***Oil Rapid***

Lab A result for sample 1 of 42.75 generated a minute difference of 0.02 below the True Outlier Q1 for sample 1. In sample 3 case, Lab H result of 39.9 fell 0.3 below the True Outlier Q1 of 40.20 whereas Lab F result of 41.30 and Lab M 41.40 generated a difference of 0.02 and 0.12 above the True Outlier Q3 of 41.28 respectively.



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### ***Oil Solvent (ISO 659)***

Lab G was the only laboratory which produced a general trend of their results being below the True Outlier Q1 for Sample 1 and 3. In Sample 1, a result of 38.71 saw a significant 4.24 fall below the True Outlier Q1 of 42.95 whereas for Sample 3, the result of 39.53 was 0.11 below the True Outlier Q1 of 39.64

### ***Oil Solvent Reference (AOCS Method Am 2-93)***

The True Outlier Q1 and Q3 for Sample 1 is 43.23 and 44.28 respectively. Lab G produced a result of 41.29, falling 1.94 below the True Outlier Q1 whereas on the contrary Lab N result of 44.35 saw the lab produce a result that is 0.07 above the True Outlier Q3. In sample 3, Lab G submitted a result that is 0.16 above the True Outlier Q3 of 41.10

### ***Moisture Oven***

A general trend of results being lower than the True Outlier Q1 was seen across the board for all 3 samples. For Sample 1, the True Outlier Q1 recorded was 5.61 and Lab K and Lab N respectively fell 0.11 and 0.06 below this figure. In sample 2, Lab G recorded a difference of 0.14 below the True Outlier Q1 of 5.23 while for sample 3 Lab K result of 5.53 was 0.06 lower than the True Outlier Q1 of 5.59.

### ***Moisture Rapid***

No outliers were generated for Moisture Rapid this round.

### ***Oleic Oil***

Lab H result of 60.20 for Sample 1 came out 0.03 lower than the True Outlier Q1 of 60.23 while for Sample 3, Lab C result of 68.39 generated a difference of 0.05 higher than the True Outlier Q3 of 68.34

### ***Linoleic Oil***

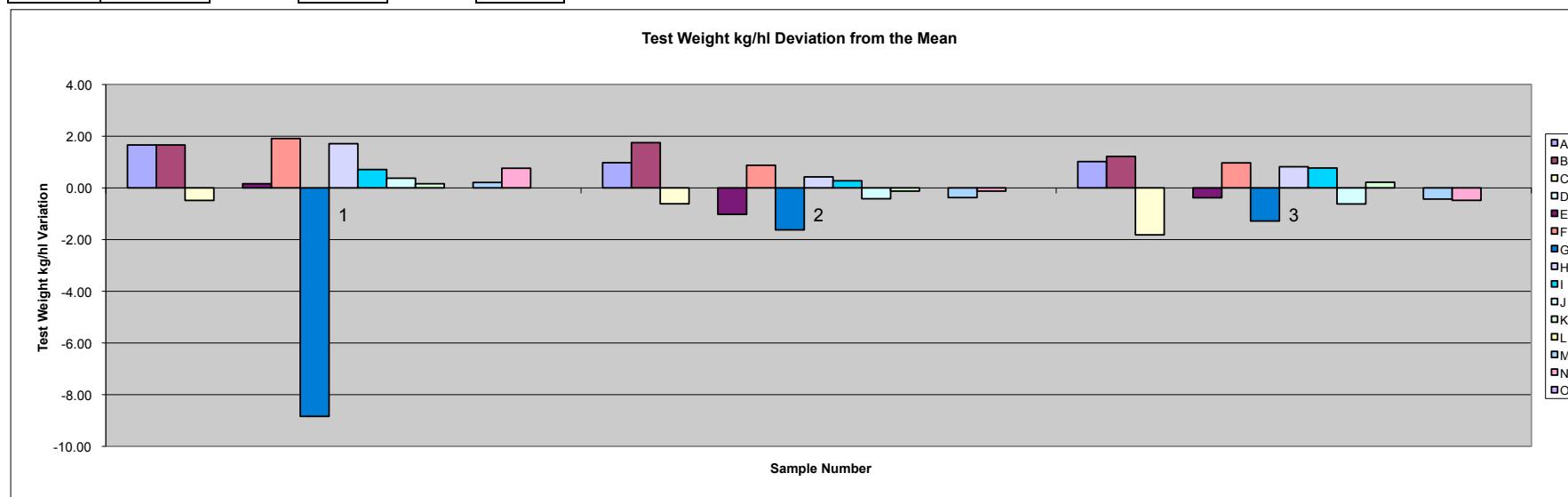
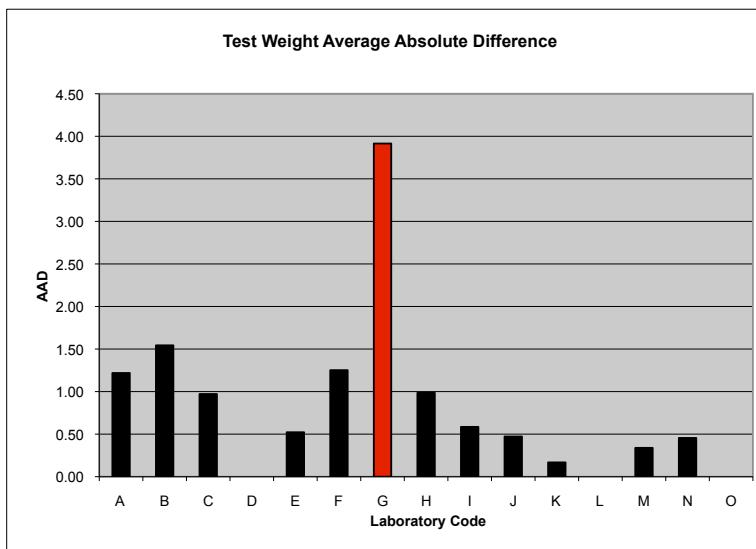
A general trend of Lab C producing results lower than the True Outlier Q1 was shown in Sample 2 and 3. Lab C result of 18.82 for Sample 2 fell 0.14 below the True Outlier Q1 of 18.96 while with Sample 3 result of 16.63, it fell 0.25 below the True Outlier Q1 of 17.08.

### ***Free Fatty Acid***

Lab E was the only lab to produce a general trend of being higher than the True Outlier Q3 of 0.44 and 0.38 for sample 2 and 3 respectively. Lab C Sample 2 results of 0.82 and Sample 3 result of 0.51 saw both results being 0.38 and 0.13 higher than its respective True Outlier Q3.

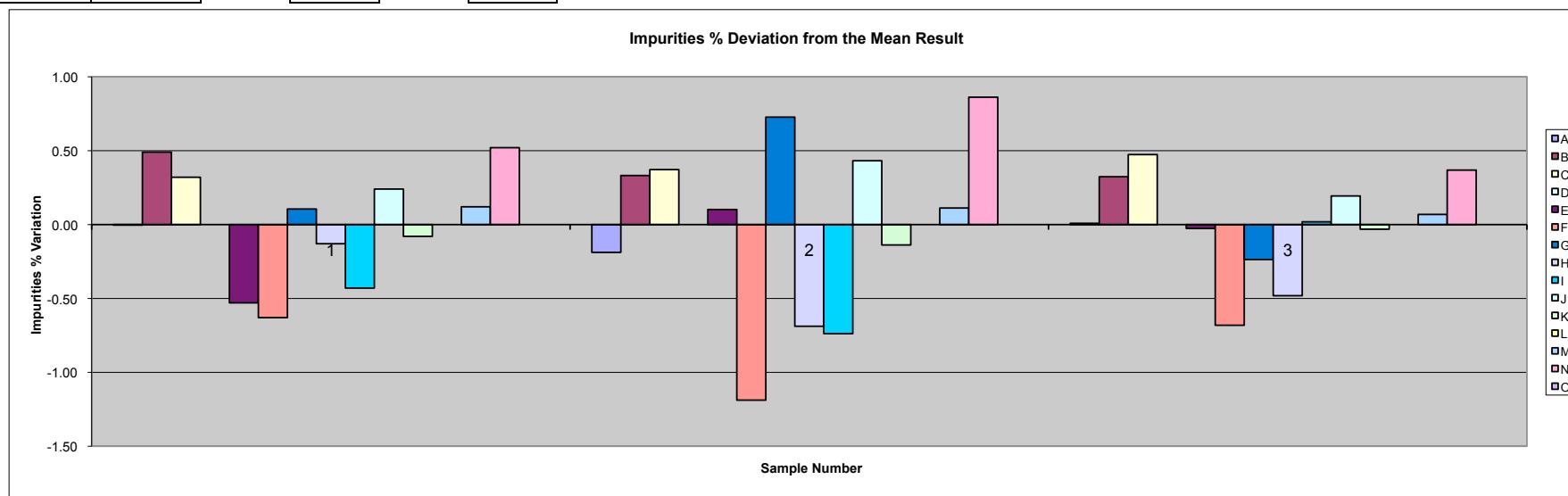
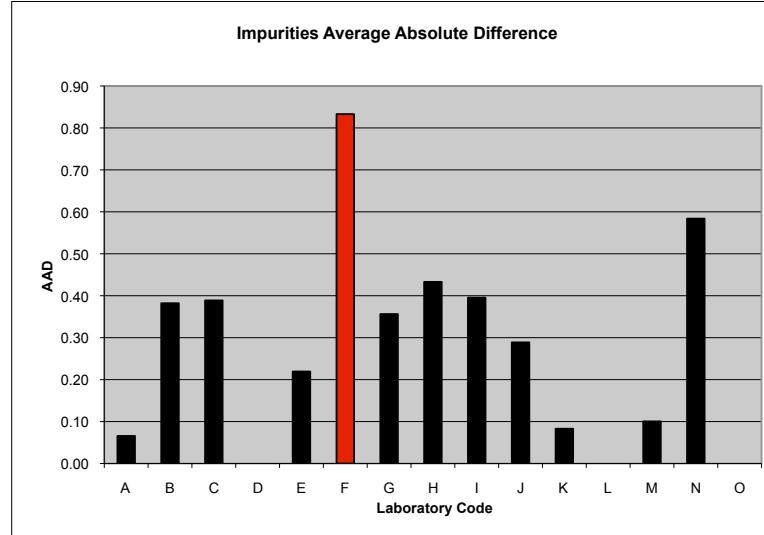
**2011 AOF Test Check Program**  
**Round 4 Summary - April**

Test Weight kg/hl								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
A	68.00	1.66	67.60	0.98	67.80	1.02	1.22	1.22
B	68.00	1.66	68.38	1.75	68.00	1.22	1.54	1.54
C	65.86	-0.48	66.01	-0.61	64.97	-1.82	-0.97	0.97
D								
E	66.50	0.16	65.60	-1.02	66.40	-0.38	-0.41	0.52
F	68.25	1.91	67.50	0.88	67.75	0.97	1.25	1.25
G	57.50	-8.84	65.00	-1.62	65.50	-1.28	-3.91	3.91
H	68.05	1.71	67.05	0.43	67.60	0.82	0.99	0.99
I	67.05	0.71	66.90	0.28	67.55	0.77	0.59	0.59
J	66.72	0.38	66.21	-0.42	66.16	-0.62	-0.22	0.47
K	66.50	0.16	66.50	-0.12	67.00	0.22	0.09	0.17
L								
M	66.55	0.21	66.25	-0.37	66.35	-0.43	-0.20	0.34
N	67.10	0.76	66.50	-0.12	66.30	-0.48	0.05	0.46
O								
<b>MEAN</b>	<b>66.34</b>		<b>66.62</b>		<b>66.78</b>			<b>1.04</b>
<b>STDEV</b>	<b>2.89</b>		<b>0.93</b>		<b>0.98</b>			



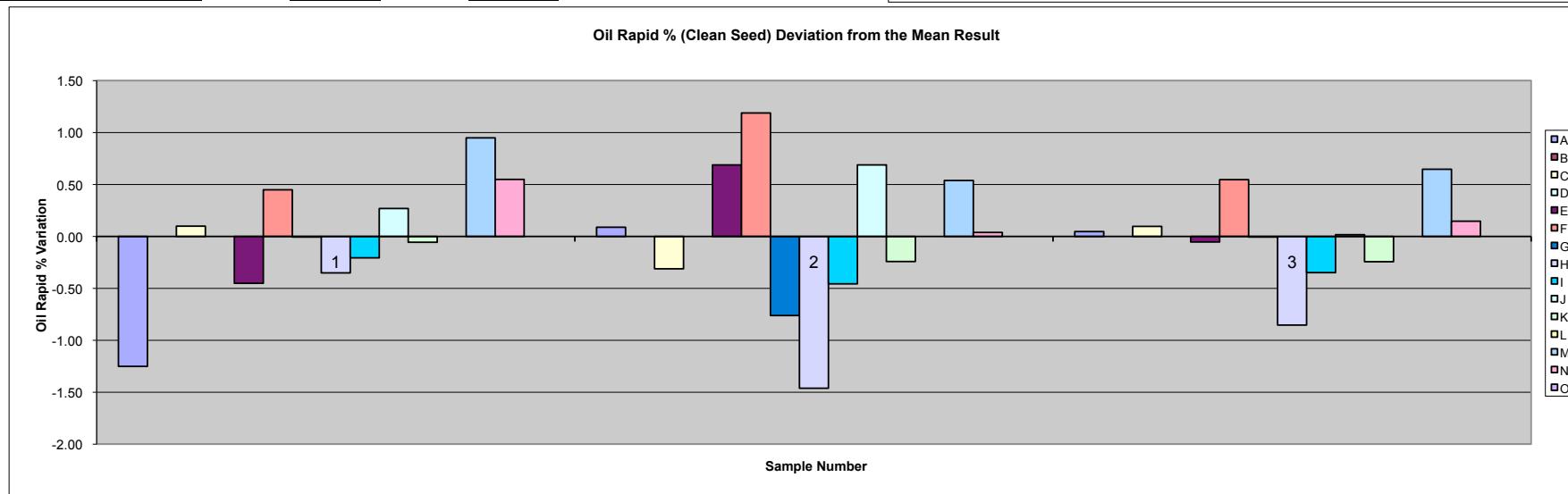
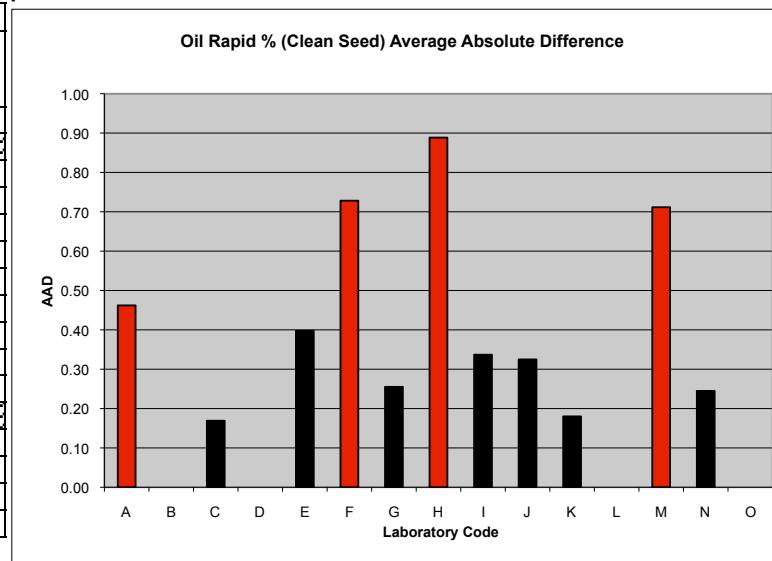
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Impurities %								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
A	1.48	0.00	2.35	-0.19	1.44	0.01	-0.06	0.07
B	1.97	0.49	2.87	0.33	1.76	0.32	0.38	0.38
C	1.80	0.32	2.91	0.37	1.91	0.47	0.39	0.39
D								
E	0.95	-0.53	2.64	0.10	1.41	-0.03	-0.15	0.22
F	0.85	-0.63	1.35	-1.19	0.75	-0.68	-0.83	0.83
G	1.59	0.11	3.27	0.73	1.20	-0.24	0.20	0.36
H	1.35	-0.13	1.85	-0.69	0.95	-0.48	-0.43	0.43
I	1.05	-0.43	1.80	-0.74	1.45	0.02	-0.38	0.40
J	1.72	0.24	2.97	0.43	1.63	0.19	0.29	0.29
K	1.40	-0.08	2.40	-0.14	1.40	-0.03	-0.08	0.08
L								
M	1.60	0.12	2.65	0.11	1.50	0.07	0.10	0.10
N	2.00	0.52	3.40	0.86	1.80	0.37	0.58	0.58
O								
MEAN	1.48		2.54		1.43			0.34
STDEV	0.38		0.62		0.34			



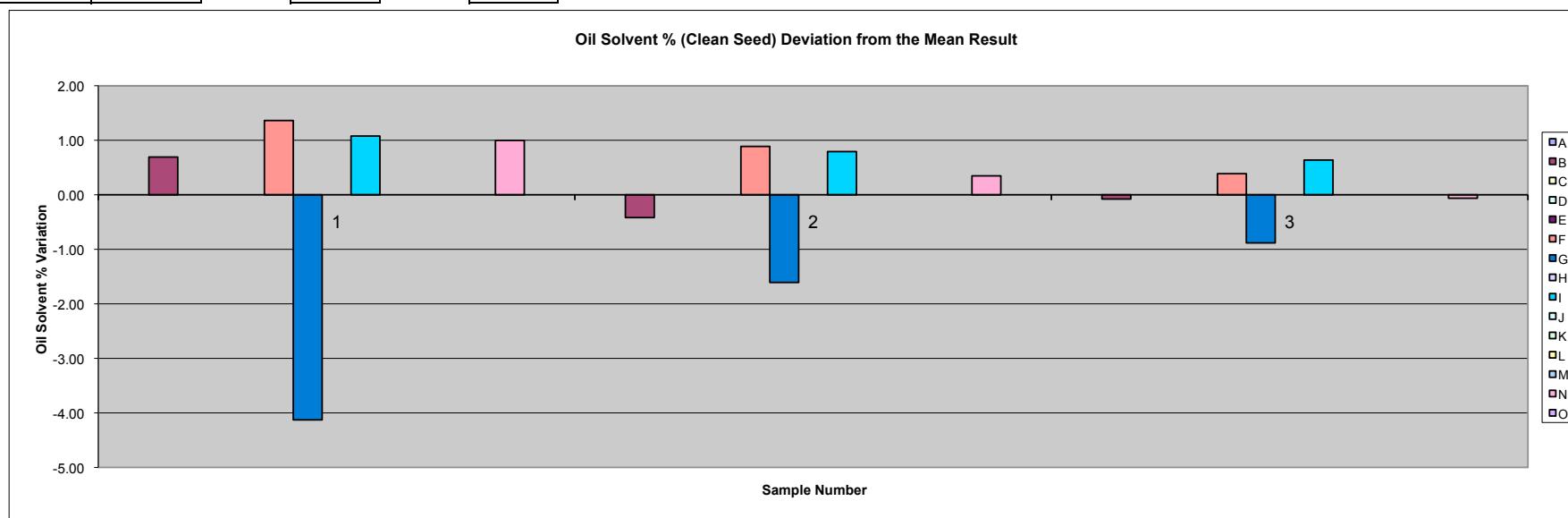
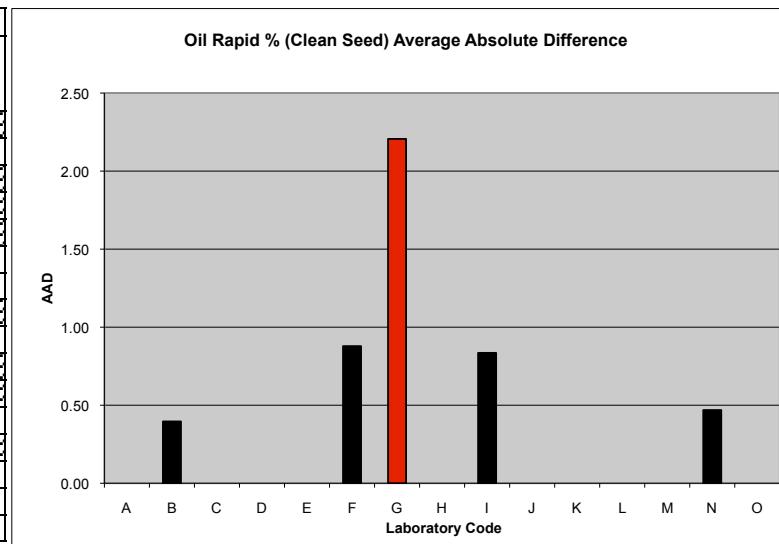
**2011 AOF Test Check Program**  
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Oil Rapid % (Clean Seed) Deviation from the Mean								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
A	42.75	-1.25	37.65	0.09	40.80	0.05	-0.37	0.46
B								
C	44.10	0.10	37.25	-0.31	40.85	0.10	-0.04	0.17
D								
E	43.55	-0.45	38.25	0.69	40.70	-0.05	0.06	0.40
F	44.45	0.45	38.75	1.19	41.30	0.55	0.73	0.73
G	44.00	0.00	36.80	-0.76	40.75	0.00	-0.26	0.26
H	43.65	-0.35	36.10	-1.46	39.90	-0.85	-0.89	0.89
I	43.80	-0.21	37.11	-0.46	40.41	-0.35	-0.34	0.34
J	44.27	0.27	38.25	0.69	40.77	0.02	0.32	0.32
K	43.95	-0.06	37.32	-0.24	40.51	-0.24	-0.18	0.18
L								
M	44.95	0.95	38.10	0.54	41.40	0.65	0.71	0.71
N	44.55	0.55	37.60	0.04	40.90	0.15	0.24	0.24
O								
MEAN	44.00		37.56		40.75			0.43
STDEV	0.59		0.76		0.41			



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Oil Solvent % (Clean Seed) Deviation from the Mean								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
A								
B	43.53	0.69	36.60	-0.42	40.34	-0.08	0.07	0.40
C								
D								
E								
F	44.20	1.36	37.90	0.89	40.80	0.39	0.88	0.88
G	38.71	-4.13	35.41	-1.61	39.53	-0.88	-2.21	2.21
H								
I	43.92	1.08	37.81	0.79	41.05	0.64	0.84	0.84
J								
K								
L								
M								
N	43.84	1.00	37.36	0.35	40.35	-0.06	0.43	0.47
O								
MEAN	42.84		37.01		40.41			0.96
STDEV	2.32		1.04		0.58			

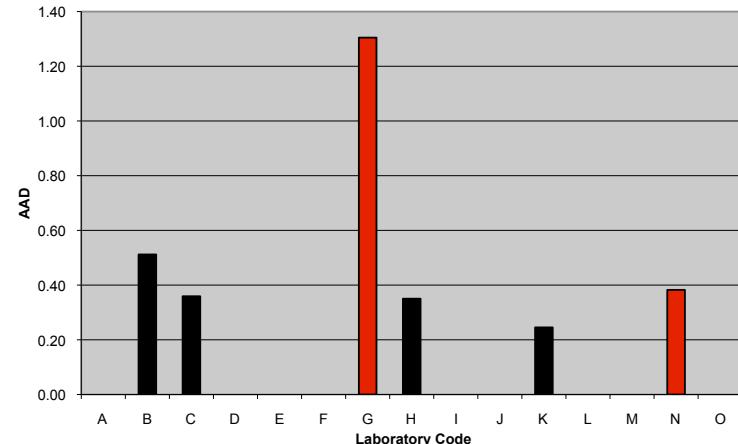


### 2011 AOF Test Check Program

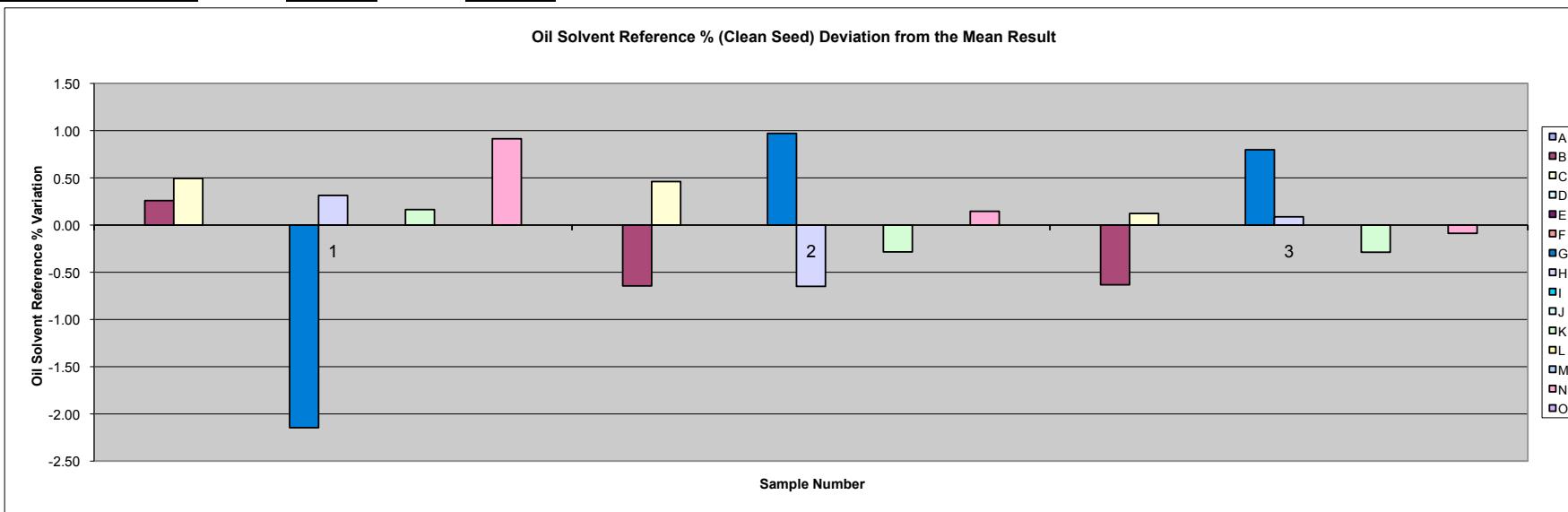
#### Round 4 Summary - April

Oil Solvent Reference % (Clean Seed) Deviation from the Mean								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
A								
B	43.70	0.26	36.36	-0.64	39.83	-0.63	-0.34	0.51
C	43.93	0.49	37.46	0.46	40.59	0.12	0.36	0.36
D								
E								
F								
G	41.29	-2.15	37.97	0.97	41.26	0.80	-0.13	1.30
H	43.75	0.31	36.35	-0.65	40.55	0.09	-0.08	0.35
I								
J								
K	43.60	0.16	36.72	-0.28	40.18	-0.29	-0.14	0.25
L								
M								
N	44.35	0.91	37.15	0.15	40.38	-0.09	0.32	0.38
O								
MEAN	43.44		37.00		40.46			0.53
STDEV	1.08		0.65		0.48			

Oil Solvent Reference % (Clean Seed) Average Absolute Difference



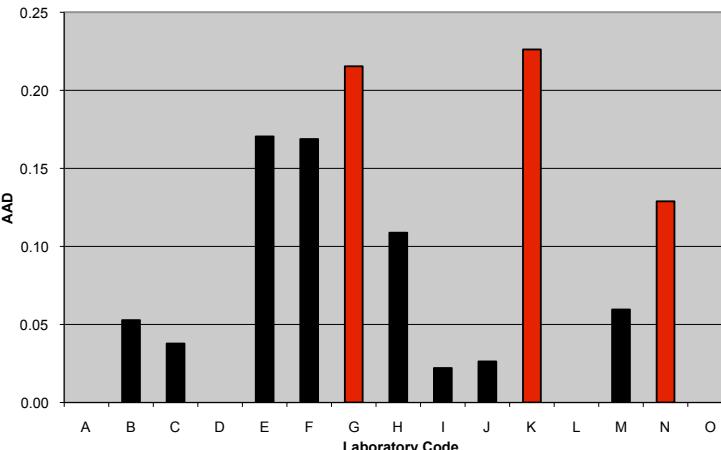
Oil Solvent Reference % (Clean Seed) Deviation from the Mean Result



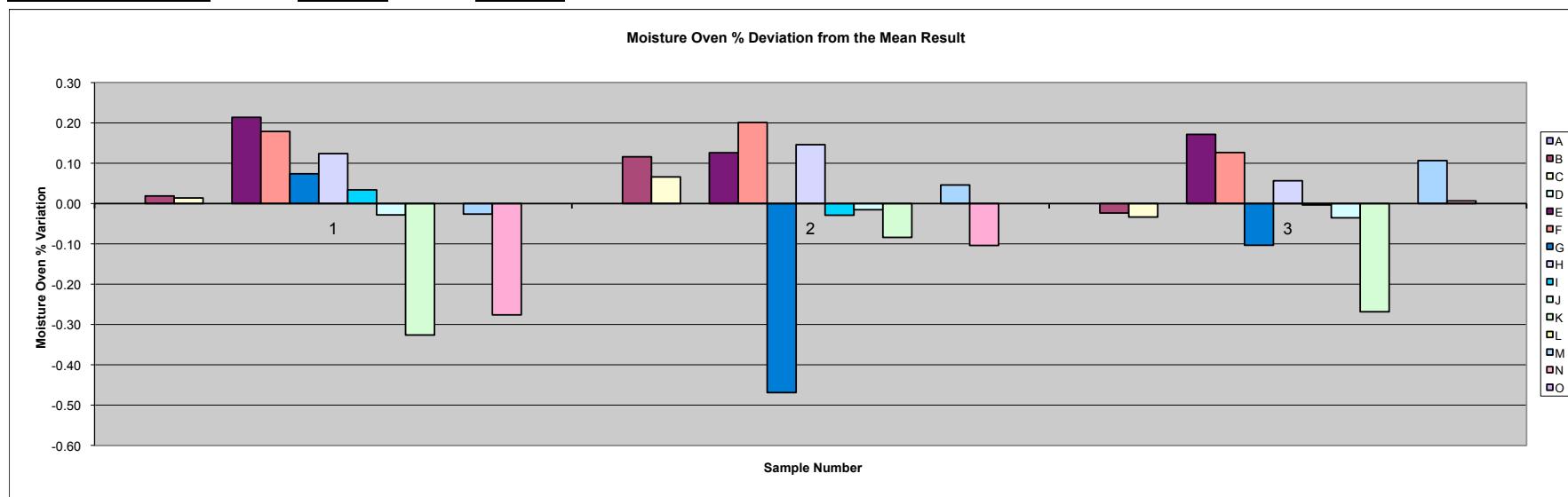
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Moisture Oven % Deviation from the Mean								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
A								
B	5.85	0.02	5.67	0.12	5.77	-0.02	0.04	0.05
C	5.84	0.01	5.62	0.07	5.76	-0.03	0.02	0.04
D								
E	6.04	0.21	5.68	0.13	5.97	0.17	0.17	0.17
F	6.01	0.18	5.76	0.20	5.92	0.13	0.17	0.17
G	5.90	0.07	5.09	-0.47	5.69	-0.10	-0.17	0.22
H	5.95	0.12	5.70	0.15	5.85	0.06	0.11	0.11
I	5.86	0.03	5.53	-0.03	5.79	0.00	0.00	0.02
J	5.80	-0.03	5.54	-0.02	5.76	-0.04	-0.03	0.03
K	5.50	-0.33	5.47	-0.08	5.53	-0.27	-0.23	0.23
L								
M	5.80	-0.03	5.60	0.05	5.90	0.11	0.04	0.06
N	5.55	-0.28	5.45	-0.10	5.80	0.01	-0.12	0.13
O								
MEAN	5.83		5.55		5.79			0.11
STDEV	0.17		0.18		0.12			

**Moisture Oven % Average Absolute Difference**

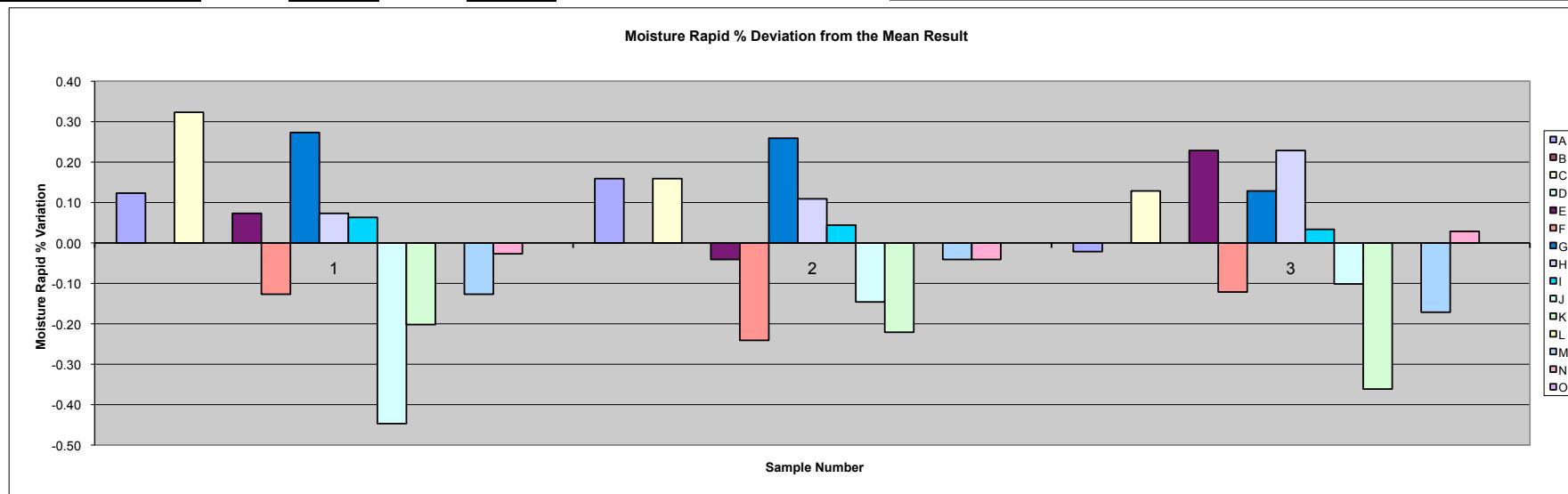
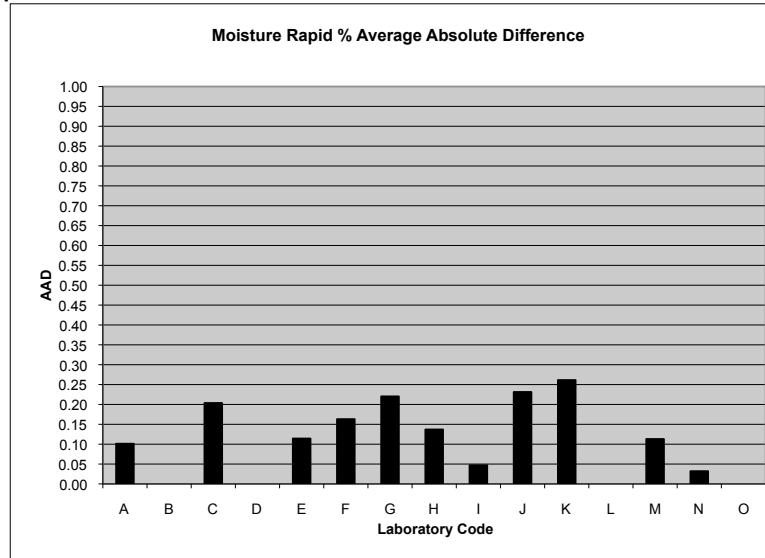


**Moisture Oven % Deviation from the Mean Result**



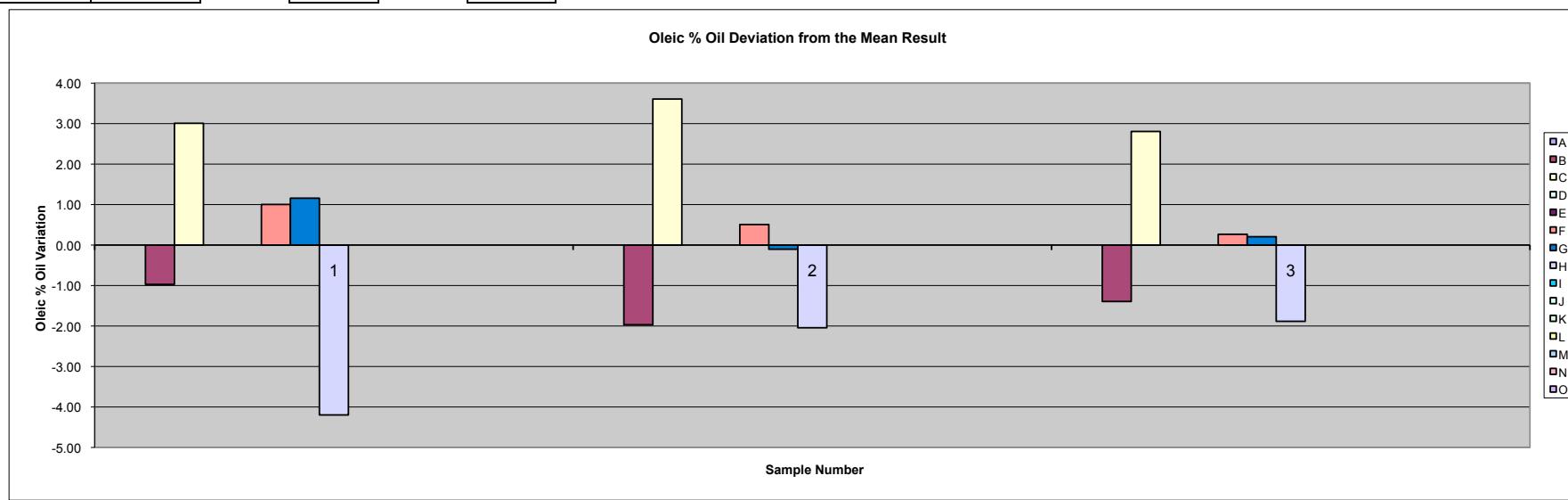
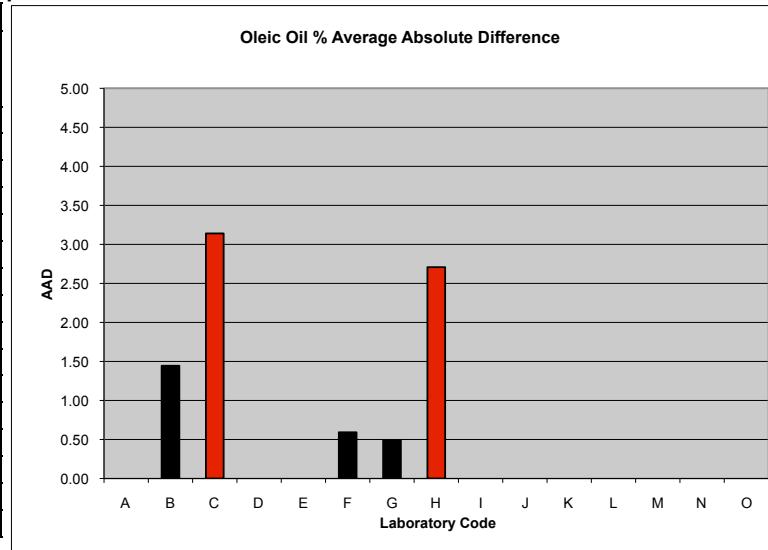
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Moisture Rapid % Deviation from the Mean								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
A	6.00	0.12	5.70	0.16	5.75	-0.02	0.09	0.10
B								
C	6.20	0.32	5.70	0.16	5.90	0.13	0.20	0.20
D								
E	5.95	0.07	5.50	-0.04	6.00	0.23	0.09	0.11
F	5.75	-0.13	5.30	-0.24	5.65	-0.12	-0.16	0.16
G	6.15	0.27	5.80	0.26	5.90	0.13	0.22	0.22
H	5.95	0.07	5.65	0.11	6.00	0.23	0.14	0.14
I	5.94	0.06	5.59	0.04	5.81	0.03	0.05	0.05
J	5.43	-0.45	5.40	-0.15	5.67	-0.10	-0.23	0.23
K	5.68	-0.20	5.32	-0.22	5.41	-0.36	-0.26	0.26
L								
M	5.75	-0.13	5.50	-0.04	5.60	-0.17	-0.11	0.11
N	5.85	-0.03	5.50	-0.04	5.80	0.03	-0.01	0.03
O								
<b>MEAN</b>	<b>5.88</b>		<b>5.54</b>		<b>5.77</b>			<b>0.15</b>
<b>STDEV</b>	<b>0.22</b>		<b>0.16</b>		<b>0.18</b>			



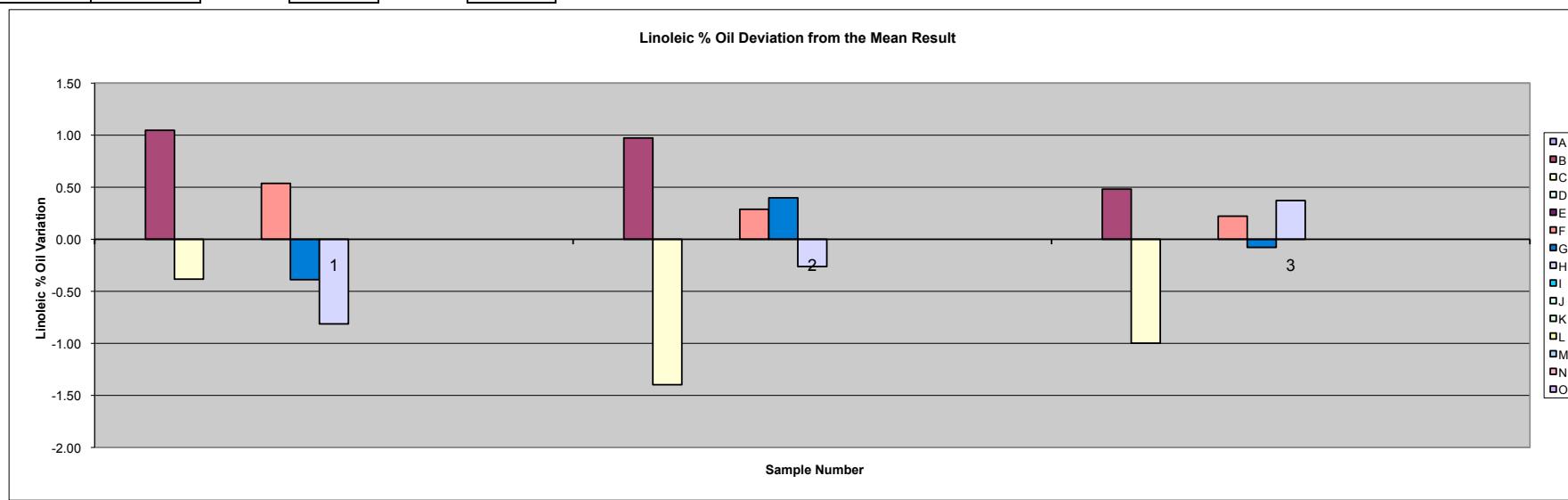
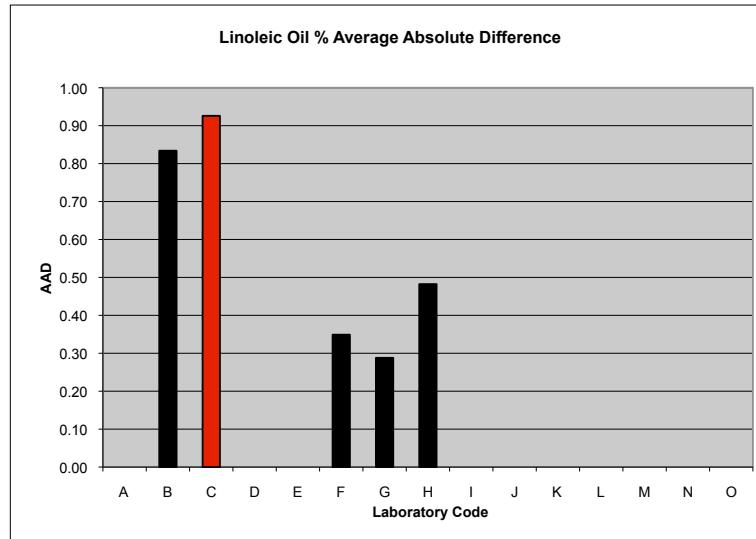
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Oleic % Oil Deviation from the Mean								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
A								
B	63.43	-0.97	58.78	-1.97	64.19	-1.39	-1.44	1.44
C	67.41	3.01	64.35	3.61	68.39	2.81	3.14	3.14
D								
E								
F	65.40	1.00	61.25	0.51	65.85	0.27	0.59	0.59
G	65.56	1.16	60.64	-0.10	65.79	0.21	0.42	0.49
H	60.20	-4.20	58.70	-2.04	63.70	-1.88	-2.71	2.71
I								
J								
K								
L								
M								
N								
O								
MEAN	64.40		60.74		65.58			1.67
STDEV	2.74		2.31		1.84			



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Linoleic % Oil Deviation from the Mean								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
A								
B	18.56	1.05	21.19	0.97	18.31	0.48	0.83	0.83
C	17.13	-0.38	18.82	-1.40	16.83	-1.00	-0.93	0.93
D								
E								
F	18.05	0.54	20.50	0.29	18.05	0.22	0.35	0.35
G	17.13	-0.39	20.61	0.40	17.75	-0.08	-0.02	0.29
H	16.70	-0.81	19.95	-0.26	18.20	0.37	-0.23	0.48
I								
J								
K								
L								
M								
N								
O								
MEAN	17.51		20.21		17.83			0.58
STDEV	0.77		0.90		0.60			



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Free Fatty Acid % Oil Deviation from the Mean								
Lab	Sample 1		Sample 2		Sample 3		Mean of Differences	Average Absolute Difference
	Result	S1-Mean	Result	S2-Mean	Result	S3-Mean		
A								
B	0.10	-0.15	0.27	-0.10	0.12	-0.11	-0.12	0.12
C								
D								
E	0.39	0.14	0.82	0.45	0.51	0.28	0.29	0.29
F	0.14	-0.10	0.26	-0.11	0.17	-0.06	-0.09	0.09
G	0.56	0.32	0.35	-0.01	0.26	0.03	0.11	0.12
H	0.13	-0.11	0.22	-0.15	0.14	-0.09	-0.12	0.12
I								
J								
K	0.15	-0.09	0.27	-0.10	0.19	-0.04	-0.08	0.08
L								
M								
N								
O								
MEAN	0.24		0.36		0.23			0.14
STDEV	0.19		0.23		0.14			

